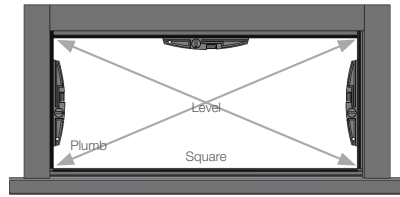
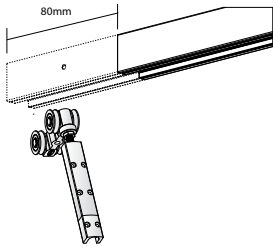


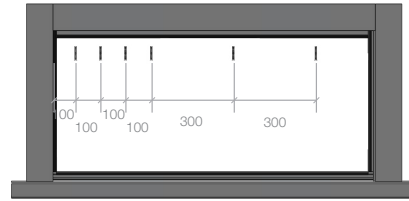
1. Install frame square, level, plumb, and free of twist.



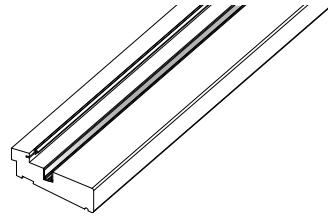
2. Cut 80mm off the end of the top track and screw on separately from the large piece. This is for installing and maintaining hardware.



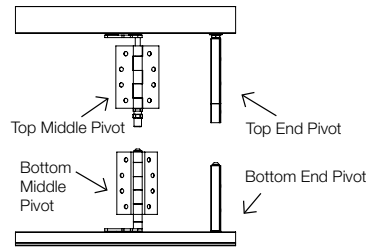
3. Screw top track to frame with 10g CSK screws at 100mm centres for each panel, then at 300mm centres.



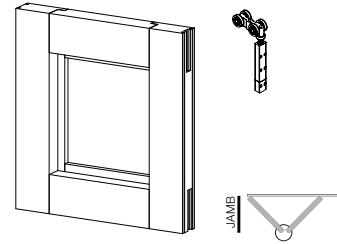
4. Fix bottom track with 8g CSK screws 100mm from ends and at 400mm centres - fully bed screws in sealant. Seal under track. Provide sill track drainage.



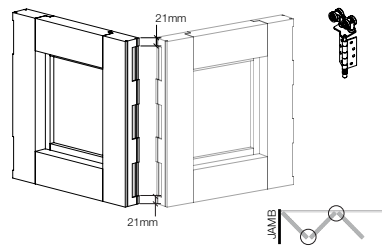
5. Clean track thoroughly. Next install hardware in correct orientation using the notch cut earlier.



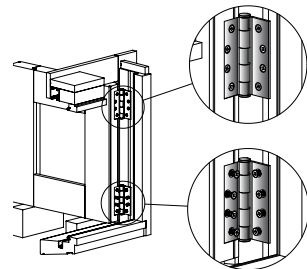
6. Mortise leading panel hinge blades to centre of panels. Mortise is 135(L) x 22(W) x 14(D)mm.



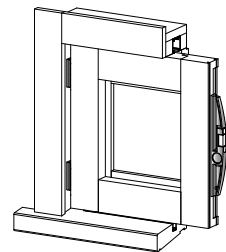
7. Mortise mid panels 100(L) x 28(W) x 3.0(D)mm, 21mm in from the top and bottom of the panel.



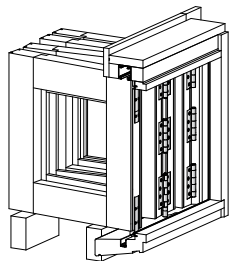
8. Load up and fix end panel to jamb via hinges.



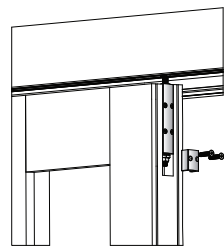
9. Ensure the panel is square, pack hinges if necessary.



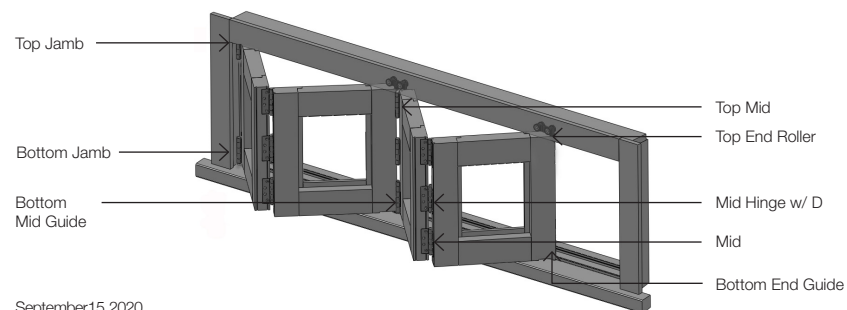
10. Fit subsequent panels and align door by adjusting all top hangers.



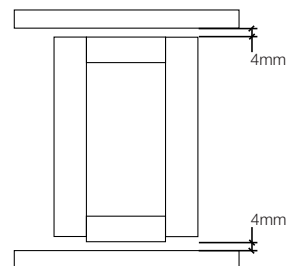
11. Adjusting top hanger by lifting door from bottom (to take the weight), then remove the screws of the bottom hinge block, use M8 spanner to set height.

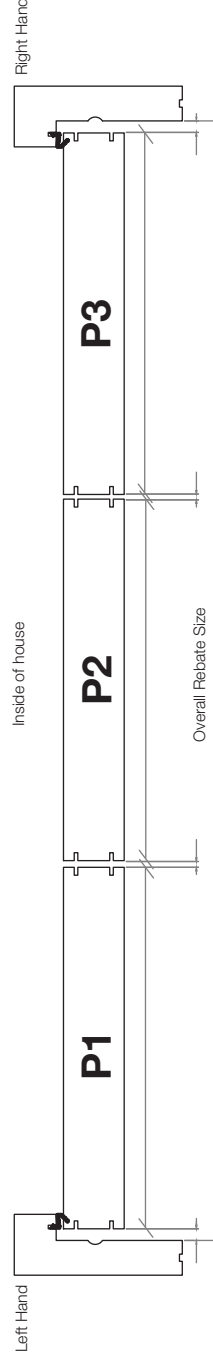


12. Complete Four Panel Installation.



13. Panel heights, need to allow 4mm at the top and bottom of a panel for clearance





Seal Gaps	Panel Size Calculations (Including Seal Gaps)	Recommended Hardware Configurations (For panels up to 2.1m high)
	P1 = rebate/2 - 25 P2 = rebate/2 + 13	1x End Pivot Set (RP2) 5x Mid Hinge 1x D Handle Mid Hinge (HS10075) (HS10075D)
	P1 = rebate/3 - 5 P2 = rebate/3 - 5 P3 = rebate/3 - 5	1x Mid Pivot Set (RP9MLH) 6x Mid Hinge 1x D Handle Mid Hinge (HS10075) (HS10075D)
	P1 = rebate/3 - 18 P2 = rebate/3 + 20 P3 = rebate/3 - 18	1x End Pivot Set (RP2) 8x Mid Hinge 1x D Handle Mid Hinge (HS10075) (HS10075D)
	P1 = rebate/4 - 14 P2 = rebate/4 - 14 P3 = rebate/4 - 14 P4 = rebate/4 + 23	1x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 8x Mid Hinge 2x D Handle Mid Hinge (HS10075) (HS10075D)
	P1, 2, 3, 4 = rebate/4 - 5	1x Mid Pivot Set (RP9MLH) 9x Mid Hinge 1x D Handle Mid Hinge (HS10075) (HS10075D)
	P1 = rebate/4 - 25 P2 = rebate/4 + 13 P3 = rebate/4 + 13 P4 = rebate/4 - 25	2x End Pivot Set (RP2) 10x Mid Hinge 2x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5 = rebate/5 - 5	2x Mid Pivot Set (RP9MLH) 9x Mid Hinge 2x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,5 = rebate/5 - 12 P4 = rebate/5 + 25	1x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 11x Mid Hinge 2x D handle mid hinge (HS10075) (HS10075D)
	P1,2,3,5 = rebate/5 - 12 P4 = rebate/5 + 25	1x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 11x Mid Hinge 2x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5 = rebate/6 - 11 P6 = rebate/6 + 27	2x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 11x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5,6=rebate/6-5	2x Mid Pivot Set (RP9MLH) 12x Mid Hinge 2x D Handle Mid Hinge (HS10075) (HS10075D)
	P4 / P5 = rebate/6 + 20 P1,2,3,6 = rebate/6 - 18	1x Mid Pivot Set (RP9MLH) 2x End Pivot Set (RP2) 13x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5,6=rebate/6-5	2x Mid Pivot Set (RP9MLH/RH) 12x Mid Hinge 2x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5,6,7 =rebate/6-5	3x Mid Pivot Set (RP9MLH) 12x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P6 = rebate/7 + 28 P1,2,3,4,5,7=rebate/7-10	2x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 14x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P6 = rebate/7 + 28 P1,2,3,4,5,7=rebate/7-10	2x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 14x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P4 = rebate/7 + 28 P1,2,3,5,6,7 = rebate/7- 10	2x Mid Pivot Set (RP9MLH/RH) 1x End Pivot Set (RP2) 14x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P8 = rebate/8 + 28 P1,2,3,4,5,6,7 = rebate/6 - 9	3x Mid Pivot Set (RP9MLH) 1x End Pivot Set (RP2) 14x Mid Hinge 4x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5,6,7,8=rebate/8-5	3x Mid Pivot Set (RP9MLH) 15x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P6 / 7 = rebate/8 + 24 P1,2,3,4,5,8 = rebate/8-14	2x Mid Pivot Set (RP9MLH/RH) 2x End Pivot Set (RP2) 16x Mid Hinge 4x D Handle Mid Hinge (HS10075) (HS10075D)
	P1,2,3,4,5,6,7,8=rebate/8-5	2x Mid Pivot Set (RP9MLH) 1x Mid Pivot Set (RP9RH) 15x Mid Hinge 3x D Handle Mid Hinge (HS10075) (HS10075D)
	P4 / 5 = rebate/8 + 24 P1,2,3,6,7,8=rebate/8-15	2x Mid Pivot Set (RP9MLH/RH) 2x End Pivot Set (RP2) 16x Mid Hinge 4x D Handle Mid Hinge (HS10075) (HS10075D)