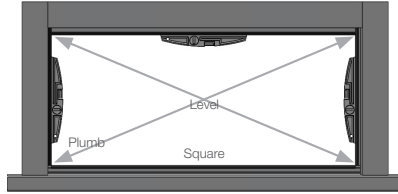
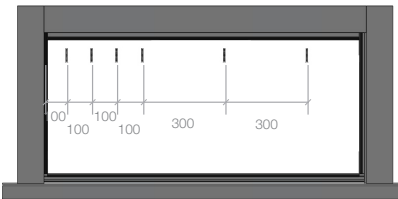


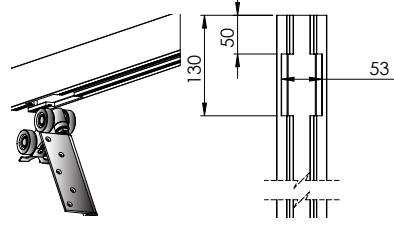
1. Install frame square, level, plumb, and free of twist.



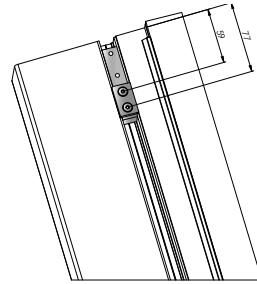
4. Screw top track to frame with 10g CSK screws at 100mm centres for each panel, then at 300mm centres



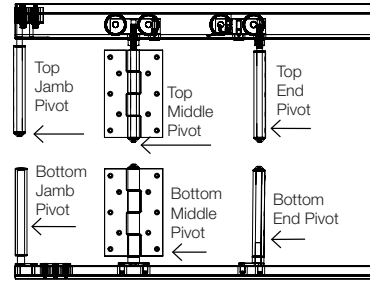
2. Cut a notch in the top track, for installing and maintaining hardware. (Optional)



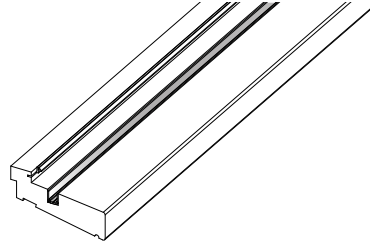
5. Fitting jamb pivot, drill and tap two M5 holes in the centre of bottom track as shown. Install bottom jamb pivot block. Seal fixing screw holes.



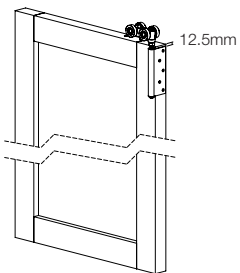
3. Clean track thoroughly. Next install hardware as shown in their correct orientation, using the notch cut earlier.



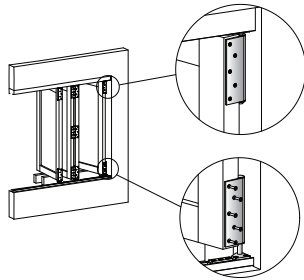
6. Fix bottom track with 8g CSK screws 100mm from ends and at 400mm centres - fully bed screws in sealant. Seal under track. Provide sill track drainage



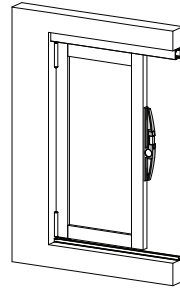
7. Attach hinges 12.5mm down from the top of the panel.



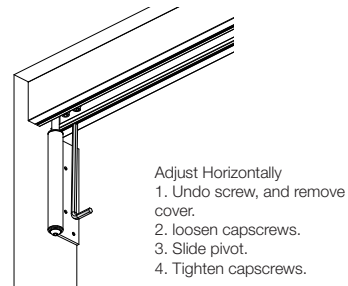
8. Load up and fix end panel to jamb pivots.



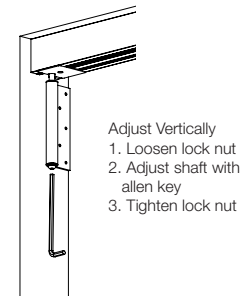
9. Adjust the top and bottom pivots to square the panel.



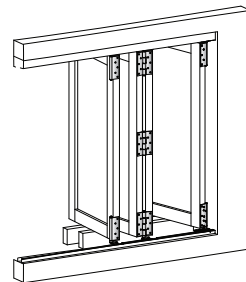
10. Adjust pivot horizontally.



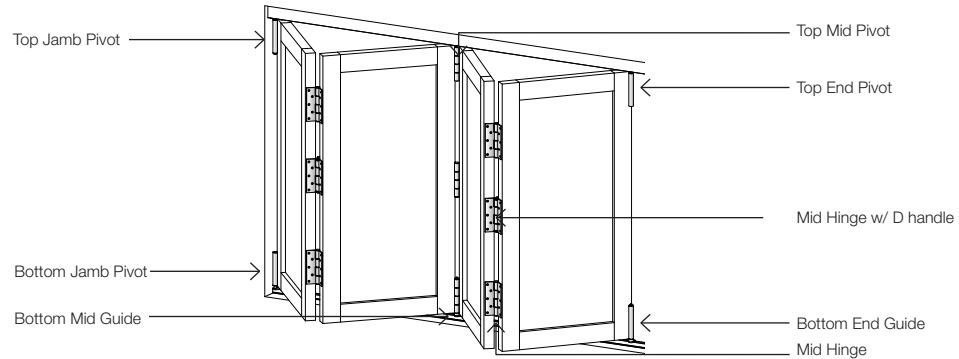
11. Adjust the height of the pivot panel by adjusting the top pivot.

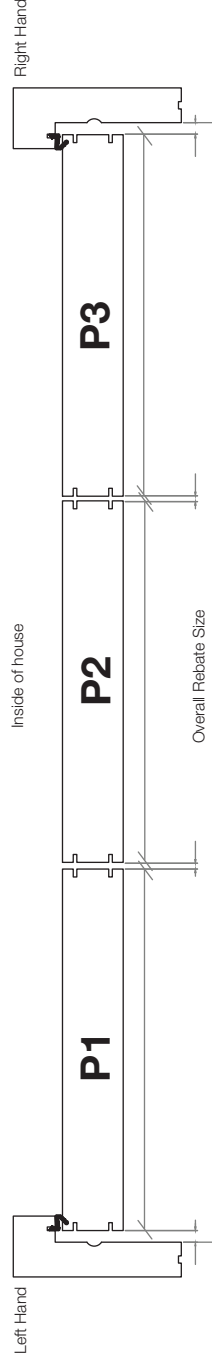


12. Fit subsequent panels and align door by repeating steps 9, 10 and 11 for all top hangers.



13. Complete Four Panel Installation.





	Seal Gaps	Panel Size Calculations (Including Seal Caps)	Recommended Hardware Configurations (For panels up to 2.1m high)	
2 panel		P1 = rebate/2 - 10 P2 = rebate/2 - 10	1x Jamb Pivot Set (10JPLH) 1x End Pivot Set (10RP5ELH)	2x Mid Hinge 1x D Handle Mid Hinge (10HMD) (10HM)
3 panel		P1 = rebate/3 + 2 P2 = rebate/3 - 11 P3 = rebate/3 - 11	1x Jamb Pivot Set (10JPLH) 1x Mid Pivot Set (10RP5M)	3x Mid Hinge 1x D Handle Mid Hinge (10HMD) (10HM)
2+1 panel		P1 = rebate/3 - 8 P2 = rebate/3 - 8 P3 = rebate/3 - 8	2x Jamb pivot Set (10JPLH/RH) 1x End Pivot Set (10RP5ELH)	2x Mid Hinge 1x D Handle Mid Hinge (10HMD) (10HM)
4 panel		P1 / P4 = rebate/4 - 1 P2 / P3 = rebate/4 - 13	1x Jamb Pivot Set (10JPLH) 1x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ELH)	5x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
3+1 panel		P1 = rebate/4 + 2 P2,3,4 = rebate/4 - 10	2x Jamb Pivot Set (10JPLH/RH) 1x Mid Pivot Set (10RP5M)	3x Mid Hinge 1x D Handle Mid Hinge (10HMD) (10HM)
2+2 panel		P1, 2, 3, 4 = rebate/4 - 8	2x Jamb Pivot Set (10JPLH/RH) 2x End Pivot Set (10RP5ELH/RH)	4x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
5 panel		P1 = rebate/5 + 4 P2,3,4,5 = rebate/5 - 8	1x Jamb Pivot Set (10JPLH) 2x Mid Pivot Set (10RP5M)	6x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
4+1 panel		P1 / P4 = rebate/5 + 1 P2,3,5 = rebate/5 - 11	2x Jamb Pivot Set (10JPLH/RH) 1x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ELH)	5x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
3+2 panel		P1 = rebate/5 + 3 P2,3,4,5 = rebate/5 - 9	2x Jamb Pivot Set (10JPLH/RH) 1x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ERH)	5x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
6 panel		P1 / P6 = rebate/6 + 2 P2,3,4,5 = rebate/6 - 10	1x Jamb Pivot Set (10JPLH) 2x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ELH)	8x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
5+1 panel		P1 = rebate/6 + 4 P2,3,4,5,6 = rebate/6 - 8	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M)	6x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
4+2 panel		P1 / P4 = rebate/6 + 1 P2,3,5,6 = rebate/6 - 11	2x Jamb Pivot Set (10JPLH/RH) 1x Mid Pivot Set (10RP5M) 2x End Pivot Set (10RP5ELH/RH)	7x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
3+3 panel		P1 / P6 = rebate/6 + 2 P2,3,4,5 = rebate/6 - 10	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M)	6x Mid Hinge 2x D Handle Mid Hinge (10HMD) (10HM)
7 panel		P1 = rebate/7 + 5 P2,3,4,5,6,7 = rebate/7-7	1x Jamb Pivot Set (10JPLH) 3x Mid Pivot Set (10RP5M)	9x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
6+1 panel		P1 / P6 = rebate/7 + 3 P2,3,4,5,7 = rebate/7 - 9	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ELH)	8x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
5+2 panel		P1 = rebate/7 + 5 P2,3,4,5,6,7=rebate/7-7	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ERH)	8x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
4+3 panel		P1,4,7 = rebate/7 + 1 P2,3,5, 6 = rebate/7- 11	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ELH)	8x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
8 panel		P1 / P8 = rebate/8 + 3 P2,3,4,5,6,7=rebate/6-9	1x Jamb Pivot Set (10JPLH) 3x Mid Pivot Set (10RP5M) 1x End Pivot Set (10RP5ELH)	11x Mid Hinge 4x D Handle Mid Hinge (10HMD) (10HM)
7+1 panel		P1 = rebate/8 + 5 P2,3,4,5,6,7,8=rebate/8-7	2x Jamb Pivot Set (10JPLH/RH) 3x Mid Pivot Set (10RP5M)	9x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
6+2 panel		P1,6 = rebate/8 + 3 P2,3,4,5,7,8 = rebate/8-9	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M) 2x End Pivot Set (10RP5ELH/RH)	10x Mid Hinge 4x D Handle Mid Hinge (10HMD) (10HM)
5+3 panel		P1 / 8 = rebate/8 + 3 P2,3,4,5,6,7 = rebate/8-9	2x Jamb Pivot Set (10JPLH/RH) 3x Mid Pivot Set (10RP5M)	9x Mid Hinge 3x D Handle Mid Hinge (10HMD) (10HM)
4+4 panel		P1,4,5,8 = rebate/8 + 0 P2,3,6,7 = rebate/8 - 12	2x Jamb Pivot Set (10JPLH/RH) 2x Mid Pivot Set (10RP5M) 2x End Pivot Set (10RP5ELH/RH)	10x Mid Hinge 4x D Handle Mid Hinge (10HMD) (10HM)