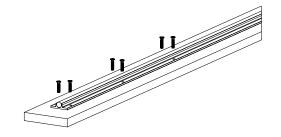
1. Install frame square, level, plumb, and free of twist.



 $3.\ensuremath{\,\text{To}}$  install bottom track, cut to length, then screw at 400mm centres, insure track is level, pack if needed.



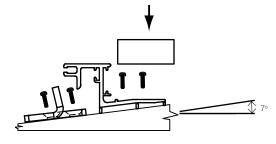
5. Screw rollers into bottom rail. Ensure adjustment screws are facing outwards.



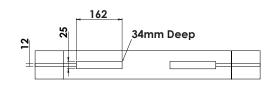
7. Pre Drill and CSK holes for 8g screws at 400mm centres, into top guide track.



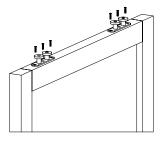
2. Screw down threshold at predrilled centers. Cover back of threshold extrusions, with timber cap. Fix negative load hook to sill.



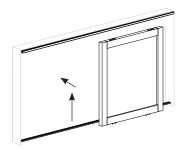
4. Cut mortises into bottom of sliding panel along the centre line of the panel, to insert rollers into. Make smaller channel for access to adjustment screw.



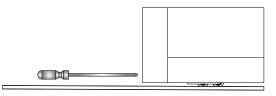
6. Mount top guides onto panel along the center line of the door panel. Use M5 Hex Head bolts, tighten middle bolt, but only loosely tighten outer bolts.



8. Put track onto top guide, then lift and move door onto bottom track.



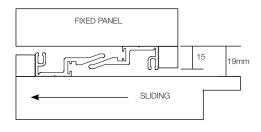
10. Use adjustment screws to make door run level with the top and bottom tracks. Take the weight off the door while adjusting.







9. Fix interlocker with 8g screws.



## NOTES: Threshold kits

12010AL75 for 56mm thick doors.

12010AL63 for 44mm thick doors.

12010AL84 for 65mm thick doors.

## Aluminium finishes Available (All anodized 20mic)

(Suffix) A = Natural Anodized

BRZ = Dark Bronze Anodized

BLK = Black Anodized

		Recommended Hardware	5
2 Panel Stacker		2x Bottom Roller (50Kg) 2x Top Guide	(#BR400) (#BG1)
	<b>F ←</b>	1x Guide Track (6m) 1x Bottom Track	(#TB5A) (#TBSS6A)
		1x Interlocker 1x Threshold 1x Negative Load Hook Set	(#12001A) (#12000A) (#12060LH)
		Track Lengths <ul> <li>Bottom Track: 6m</li> <li>Threshold: 2m, 4m</li> <li>Interlocker: 2.5m, 5m</li> </ul>	
3 Panel Stacker		4x Bottom Roller (50Kg) 4x Top Guide	(#BR400) (#BG1)
		2x Guide Track (6m) 2x Bottom Track	(#TB5A) (#TBSS6A)
	<b>F</b> ← ←	2x Interlocker 1x Threshold Kit 2x Negative Load Hook Set	(#12001A) (#12010A) (#12060LH)
		Track Lengths • Bottom Track: 6m • Threshold: 2m, 4m • Interlocker: 2.5m, 5m	
4 Panel Stacker		6x Bottom Roller (50Kg) 6x Top Guide	(#BR400) (#BG1)
		2x Guide Track (6m) 2x Bottom Track	(#TB6A) (#TBSS6A)
	<b>F</b> ← ←	3x Interlocker 2x Threshold Kit 3x Negative Load Hook Set	(#12001A) (#12010A) (#12060LH)
		Track Lengths <ul> <li>Bottom Track: 6m</li> <li>Threshold: 2m, 4m</li> <li>Interlocker: 2.5m, 5m</li> </ul>	
4 Panel		4x Bottom Roller (50Kg) 4x Top Guide	(#BR400) (#BG1)
	$F \leftarrow \to F$	1x Guide Track (6m) 1x Bottom Track	(#TB6A) (#TBSS6A)
		2x Interlocker 1x Threshold 1x Negative Load Hook Set 1x Negative Load Hook Set	(#12001A) (#12000A) (#12060LH) (#12060RH)
		<b>Track Lengths</b> • Bottom Track: 6m • Threshold: 2m, 4m • Interlocker: 2.5m, 5m	

October 27, 2020

